Chapter: SV Acc.

Sheet number: 305168

SV Switch Adapter Closed ATEX

Item numbers covered by this datasheet

305168 SV Switch Adapter Closed ATEX

General

The switch adapter is designed to connect *Technor* limit switches to the SV22 valve. The switch monitors the state of the valve and will change over when the SV22 valve is not fully closed. The switch *is not* included with the adapter.

Specifications

Threads: SV22 interface ISO228/1 - G3/8"

Switch interface M12x1

Materials

Adapter: Brass O-ring: EPDM

Setscrews: Stainless steel

Related parts

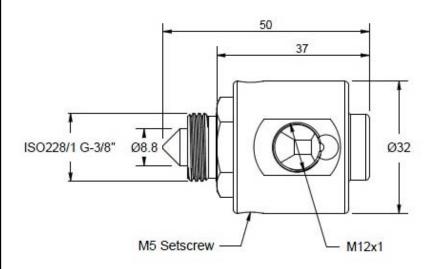
305188 Tool: SV22 Switch Installation

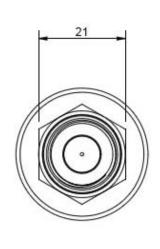
305149 Tool: SV22 Reset tool

Technor limit switch XCWD21F0L1 (Metal end plunger) Technor limit switch XCWF110 (Metal end plunger)

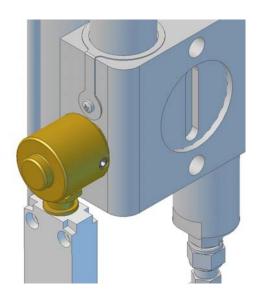
Dimensions

Weight: 0.2 kg





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Engineering data sheet

Chapter: SV Acc.

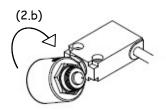
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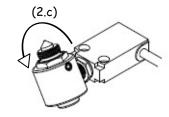
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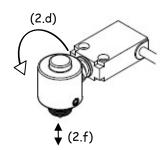
Installation

Tools needed: In-hex key 2.5 mm (303452) In-hex key 8 mm (303458) Wrench 17 mm (303432) SV22 switch installation tool (305188) SV22 Reset tool (305149) Continuity tester, e.g. a multimeter

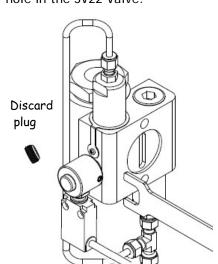
- 1. Verify that the setscrews [2] are tightened and the union [5] is pressed against the adapter body [1]
- 2. Assemble the adapter and switch
 - a. Connect the continuity tester to the switch cable to indicate when switch changes over.
 - b. Verify that the switch has a rounded end metal plunger. Screw the adapter onto the switch until it changes over.
 - c. Turn the adapter counter clockwise till the switch changes back.
 - d. Turn the switch further counter clockwise into any position between 90° and 270° from the second change-over point. It is important that the switch is positioned in this range to function as intended.
 - e. Tighten the nut to fix the switch in the right position.
 - f. Check that the switch changes over when the piston is moved back and forth. If it does not change over, repeat step b to f.







- 3. Install the switch and adapter on the SV22 valve
 - a. Remove the plug (and o-ring for brass plugs) from the 3/8" hole in the SV22 Valve.
 - b. Loosen the setscrews [2] on the adapter slightly to make the union [5] free to turn
 - c. Use tool (305149) to tighten the adapter union [5] against the SV22 Valve
 - d. Tighten the setscrews [2] with the switch pointing straight downwards
- 4. Verify correct installation
 - Measure the electrical contact function when opening and closing the SV22 valve with the SV22 Reset tool. The change-over point should be near the fully closed position.
 - b. If the switch does not change, adjust the switch position by turning it while connected to the SV22 valve till the contact function is correct.
- 5. Leave the SV22 valve in closed position



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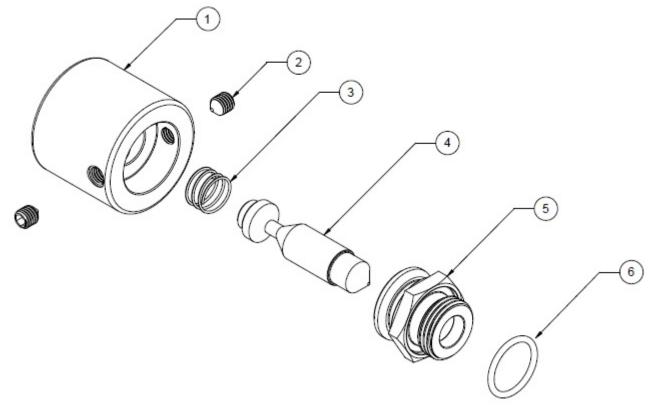
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Exploded view



Pos.	Item	Description	Material
1		SM Switch Atex Adapt Body	Brass
2		M5x6 Setscrew	SS
3		Spring 0.6x10x11	SS
4		SM Switch Atex Adapt Piston	Brass
5		SM Switch Atex adapt Union	Brass
6	2141160	O-ring 14.1x1.6	EPDM

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